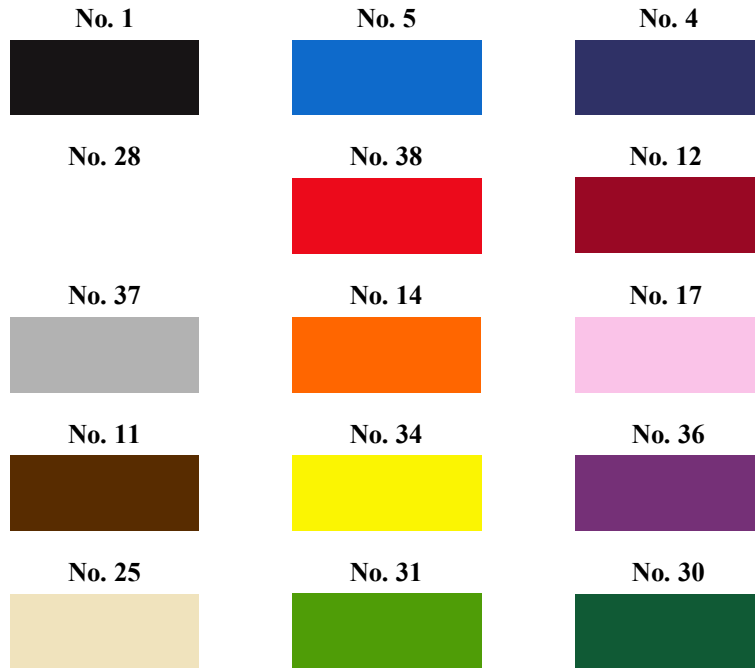




MATSUI
INTERNATIONAL COMPANY, INC.

Thermolight Flock Paper Color Chart
Technical Instruction Guide

AVAILABLE IN 15.75" X 19.50" (400mm X 500mm) SHEETS



CONTACT US FOR AN EXPANDED RANGE OF COLORS NOT SHOWN

APPLICATION & USAGE PRINTING TECHNIQUE:

- (1) Print Plastisol or Waterbased Flock or Foil Adhesive on to the textile using an 60-86 Mesh Screen: 2-3 passes with a soft squeegee. The resulting ink layer should be relatively thick to allow good bond to flock. Sometime print/flash/print provides the most even layer.
- (2) Dry/cure the printed textile below 290-300°F x 1.5 minutes.
- (3) Next, put the Flock paper over the partially cured adhesive and use a heat press at 320°F x 10 - 15 seconds at 20 psi. Peel off the paper after cooling to view the required print.



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In Arizona: **480.858.9804** Toll Free: **877.509.7600** Fax: **480.858.0358**

619 S. Hacienda Drive, #1-2 • Tempe, Arizona 85281

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